



BOSCH

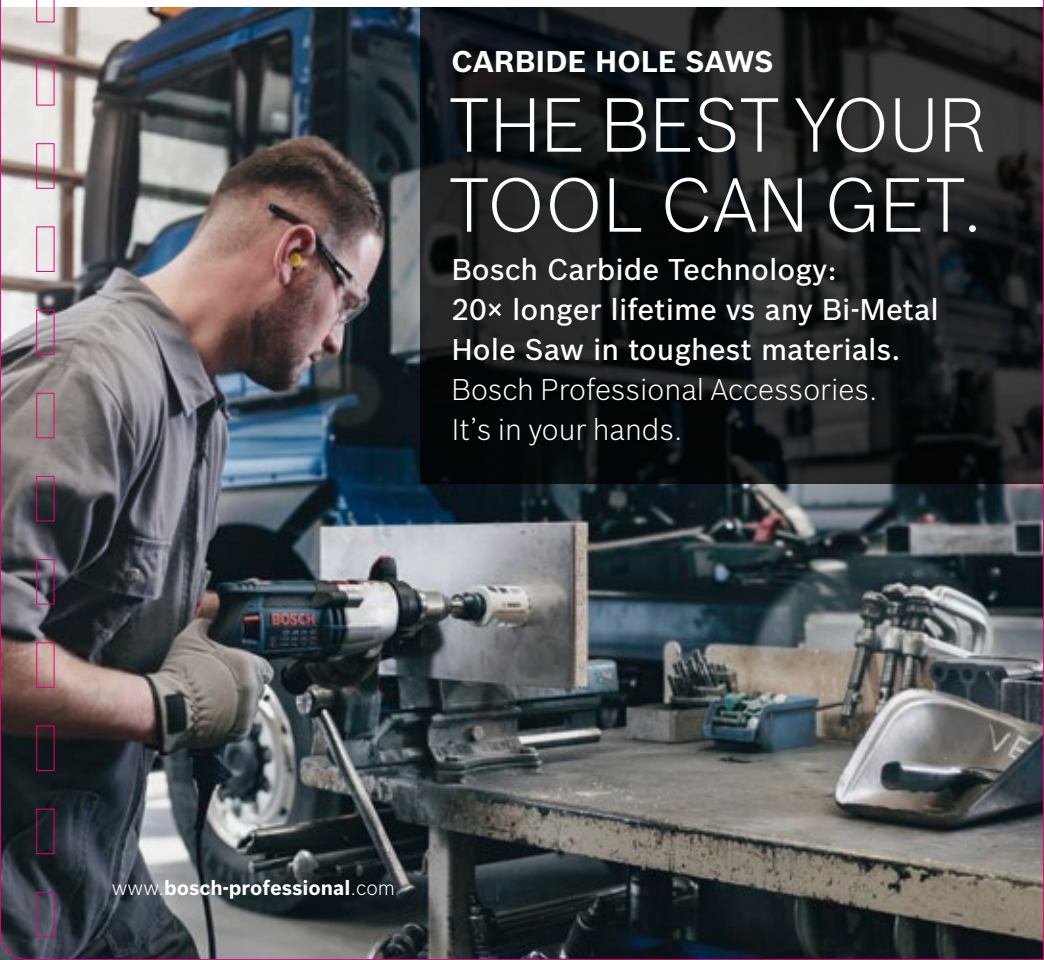
Invented for life



CARBIDE HOLE SAWS

THE BEST YOUR TOOL CAN GET.

Bosch Carbide Technology:
20× longer lifetime vs any Bi-Metal
Hole Saw in toughest materials.
Bosch Professional Accessories.
It's in your hands.



www.bosch-professional.com

The complete range.

The right hole saw for every application.

Endurance for Heavy Duty
dia. 20 – 127 mm

New product!



Speed for Multi Construction
dia. 19 – 159 mm



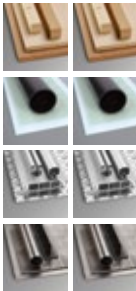
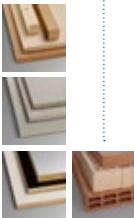
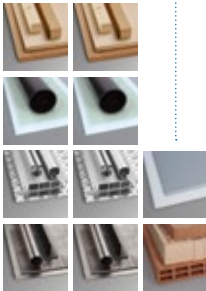
Progressor for Wood and Metal
dia. 14 – 210 mm



Special for Sheet Metal
dia. 16 – 152 mm



Diamond for Hard Ceramics
dia. 19 – 83 mm



HSS-G, 105 mm
HSS-Co, 105 mm
Carbide, 105 mm

HSS-G, 105 mm
Carbide, 105 mm

HSS-G, 85 mm
HSS-Co, 85 mm

HSS-Co, 65 mm

Auto Start

SDS-plus shank



Hex shank
dia. 8.7 or 11 mm

One for all

One-click hole saw change.

The patented Power Change Plus System.

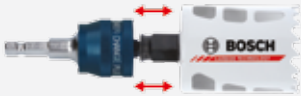
Improved robustness of hexagon shank
Increased Hexagon from 8.0 to 8.7 mm

Robust and precise
The improved design and materials ensures a stable and precise system

Improved Precision!



One-click



- Easy hole saw change
- More accuracy and visibility than a fixed system

Hassle free plug ejection



- Fast plug ejection without any tooling
- Keyless pilot drill change

Compatibility		
	 Power Change Plus Adapter	 Power Change Adapter Phase-out starts 9/2018
New pilot drill 	✓ recommended	✗ Does not fit
Old pilot drill 	✗ fits, but not recommended	✓ recommended

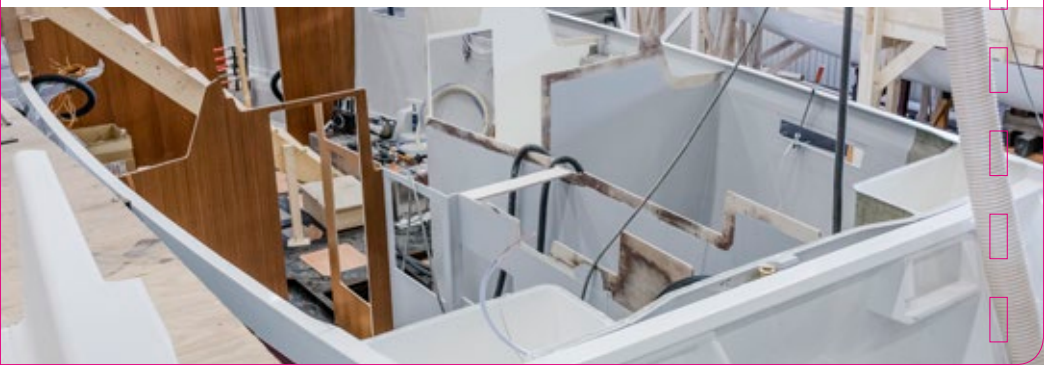
CARBIDE TECHNOLOGY

Supporting the toughest.

- ▶ 20x longer life in toughest materials compared to Bi-metal
- ▶ Individually welded carbide teeth for extreme durability
- ▶ Carbide hole saw suitable for multi materials
- ▶ Deepest cut in the market (up to 60mm)



**"The durability
of these tools is great.
It feels like they can
last forever."**



Endurance for Heavy Duty

Carbide cuts it all.

endurance  **HeavyDuty**

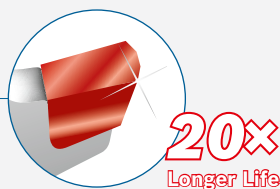
dia. 20 – 127 mm

Cuts deepest in market
Cuts material up to 60 mm

**New
product!**



Hole saw release in 1 sec
thanks to the new Power Change Plus Adapter



Extreme durability
20× longer lifetime due
to individually welded
carbide teeth

20×
Longer Life



Diameter mm	Total length mm	Package quantity	Part numbers
20	60	1	2 608 594 163
22	60	1	2 608 594 164
25	60	1	2 608 594 165
32	60	1	2 608 594 166
35	60	1	2 608 594 167
38	60	1	2 608 594 168
40	60	1	2 608 594 169
44	60	1	2 608 594 170
51	60	1	2 608 594 171
54	60	1	2 608 594 172

Diameter mm	Total length mm	Package quantity	Part numbers
60	60	1	2 608 594 173
64	60	1	2 608 594 174
67	60	1	2 608 594 175
68	60	1	2 608 594 176
70	60	1	2 608 594 177
73	60	1	2 608 594 178
76	60	1	2 608 594 179
83	60	1	2 608 594 180*
102	60	1	2 608 594 181*
127	60	1	2 608 594 182*

*available in April 2019

Endurance for Heavy Duty

Sets and accessories.



Part numbers

Universal set; 9-pcs.

Ø 22, 25, 35, 51, 60, 68 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 183

Ø 22, 25, 35, 40, 51, 68 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 184

Universal set; 14-pcs.

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 64, 76 mm;
1 × Power Change Plus Adapter; 2 × pilot drill bits

2 608 594 185

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 68, 76 mm;
1 × Power Change Plus Adapter; 2 × pilot drill bits

2 608 594 186

Power-Change Plus Adapter

8.7 mm Hex shank incl. pilot drill bit HSS-G, 105 mm

2 608 594 258

8.7 mm Hex shank incl. pilot drill bit Carbide, 105 mm

2 608 522 412

Pilot drill bits

HSS-G, 105 mm

2 608 594 259

HSS-Co, 105 mm

2 608 594 261

Carbide, 105 mm

2 608 594 260

Speed for Multi Construction

Wood and brick expert.

speed  **MultiConstruction**

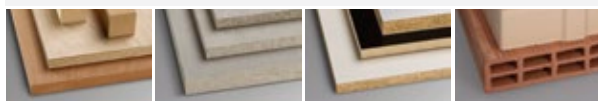
dia. 19 – 159 mm



Drop-shaped gullets
clearance slots for rapid,
uninterrupted drilling
progress

Hole saw release in 1 sec
thanks to the new Power Change Plus Adapter

Robust carbide teeth
for an exceptionally fast
drilling rate and long life



Diameter mm	Total length mm	Package quantity	Part numbers
19	60	1	2 608 580 726
20	60	1	2 608 580 727
22	60	1	2 608 580 728
25	60	1	2 608 580 729
27	60	1	2 608 580 730
29	60	1	2 608 580 731
30	60	1	2 608 580 732
32	60	1	2 608 580 733
35	60	1	2 608 580 734
38	60	1	2 608 580 735
40	60	1	2 608 580 736

Diameter mm	Total length mm	Package quantity	Part numbers
41	60	1	2 608 580 737
44	60	1	2 608 580 738
48	60	1	2 608 580 739
51	60	1	2 608 580 740
54	60	1	2 608 580 741
57	60	1	2 608 580 742
60	60	1	2 608 580 743
64	60	1	2 608 580 744
65	60	1	2 608 580 745
67	60	1	2 608 580 746
68	60	1	2 608 580 747

Diameter mm	Total length mm	Package quantity	Part numbers
70	60	1	2 608 580 748
73	60	1	2 608 580 749
76	60	1	2 608 580 750
77	60	1	2 608 580 751
79	60	1	2 608 580 752
83	60	1	2 608 580 753
86	60	1	2 608 580 754
89	60	1	2 608 580 755
92	60	1	2 608 580 756
95	60	1	2 608 580 757
98	60	1	2 608 580 758

Diameter mm	Total length mm	Package quantity	Part numbers
102	60	1	2 608 580 759
105	60	1	2 608 580 760
108	60	1	2 608 580 761
109	60	1	2 608 580 762
111	60	1	2 608 580 763
114	60	1	2 608 580 764
121	60	1	2 608 580 765
127	60	1	2 608 580 766
140	60	1	2 608 580 767
152	60	1	2 608 580 768
159	60	1	2 608 580 769

Speed for Multi Construction

Sets and accessories.



Part numbers

Universal set; 15-pcs.

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 64, 76 mm;
1 × Power-Change and 2 × pilot drill bits; 1 × spade bit

2 608 580 869

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 68, 76 mm;
1 × Power-Change and 2 × pilot drill bits; 1 × spade bit

2 608 580 870

Electrician set; 9-pcs.

Ø 20, 25, 32, 38, 51, 61 mm; 1 × Power-Change; 2 × pilot drill bits; 1 × spade bit

2 608 580 871

Power-Change Plus Adapter

8.7 mm Hex shank incl. pilot drill bit HSS-G, 105 mm

2 608 594 258

8.7 mm Hex shank incl. pilot drill bit Carbide, 105 mm

2 608 522 412

Pilot drill bits

HSS-G, 105 mm

2 608 594 259

Carbide, 105 mm

2 608 594 260

Progressor for Wood and Metal

Wood and metal champion.

progressor **to WoodMetal**

dia. 14 – 210 mm

Enlarged cutting depth

Cuts material up to 44 mm



Outstanding performance

Enhanced progressive tooth geometry for fast and smooth cuts and faster chip clearance

Increased durability

Double lifetime

Re-designed Bosch HSS Bi-Metal with 8% cobalt alloy ensures extreme durability

Hole saw release in 1 sec

thanks to the new Power Change Plus Adapter



Diameter mm	Total length mm	Package quantity	Part numbers
14	44	1	2 608 594 195
16	44	1	2 608 594 196
17	44	1	2 608 594 197
19	44	1	2 608 594 198
20	44	1	2 608 594 199
21	44	1	2 608 594 200
22	44	1	2 608 594 201
24	44	1	2 608 594 202
25	44	1	2 608 594 203

Diameter mm	Total length mm	Package quantity	Part numbers
27	44	1	2 608 594 204
29	44	1	2 608 594 205
30	44	1	2 608 594 206
32	44	1	2 608 594 207
33	44	1	2 608 594 208
35	44	1	2 608 594 209
37	44	1	2 608 594 210
38	44	1	2 608 594 211
40	44	1	2 608 594 212

Diameter mm	Total length mm	Package quantity	Part numbers
41	44	1	2 608 594 213
43	44	1	2 608 594 214
44	44	1	2 608 594 215
46	44	1	2 608 594 216
48	44	1	2 608 594 217
51	44	1	2 608 594 218
52	44	1	2 608 594 219
54	44	1	2 608 594 220
56	44	1	2 608 594 221
57	44	1	2 608 594 222
59	44	1	2 608 594 223
60	44	1	2 608 594 224
64	44	1	2 608 594 225
65	44	1	2 608 594 226
67	44	1	2 608 594 227
68	44	1	2 608 594 228
70	44	1	2 608 594 229
73	44	1	2 608 594 230
76	44	1	2 608 594 231
79	44	1	2 608 594 232

Diameter mm	Total length mm	Package quantity	Part numbers
83	44	1	2 608 594 233
86	44	1	2 608 594 234
89	44	1	2 608 594 235
92	44	1	2 608 594 236
95	44	1	2 608 594 237
98	44	1	2 608 594 238
102	44	1	2 608 594 239
105	44	1	2 608 594 240
108	44	1	2 608 594 241
111	44	1	2 608 594 242
114	44	1	2 608 594 243
121	44	1	2 608 594 244
127	44	1	2 608 594 245
133	44	1	2 608 594 246
140	44	1	2 608 594 247
152	44	1	2 608 594 248
168	44	1	2 608 594 249
177	44	1	2 608 594 250
210	44	1	2 608 594 251

Progressor for Wood and Metal

Sets and accessories.



Part numbers

Electrician set; 9-pcs.

Ø 22, 29, 35, 44, 51, 64 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 187

Ø 22, 29, 35, 44, 51, 65 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 188

Ø 19, 25, 38, 44, 68, 83 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 190

Ø 19, 25, 30, 35, 40, 68 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 191

Plumber set; 9-pcs.

Ø 20, 25, 32, 38, 51, 64 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 189

Electrician set; 11-pcs.

Ø 25, 32, 40, 54, 60, 68, 76, 86 mm; 1 × Power Change Plus Adapter;
2 × pilot drill bits

2 608 594 194

Universal set; 14-pcs.

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 64, 76 mm;
1 × Power Change Plus Adapter; 2 × pilot drill bits

2 608 594 192

Ø 20, 22, 25, 32, 35, 40, 44, 51, 60, 68, 76 mm;
1 × Power Change Plus Adapter; 2 × pilot drill bits

2 608 594 193

Power Change Plus Adapter Adapter

8.7 mm Hex shank incl. pilot drill bit HSS-G, 85 mm

2 608 594 253

SDS Plus shank incl. pilot drill bit HSS-G, 85 mm

2 608 522 411

Pilot drill bits

HSS-G, 85 mm

2 608 594 254

HSS-Co, 85 mm

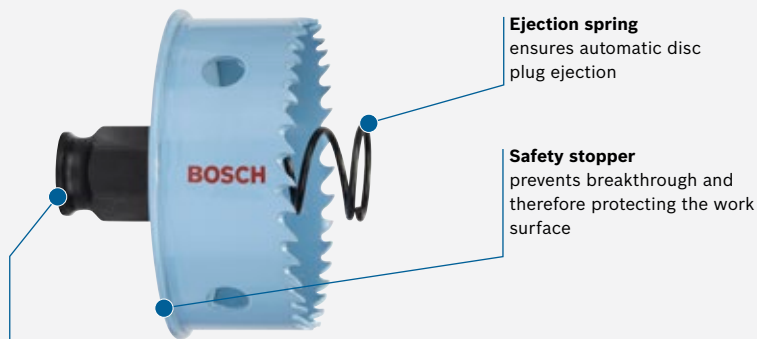
2 608 594 255

Special for Sheet Metal

Best in sheet metal.

special  **SheetMetal**

dia. 6 – 152 mm



Hole saw release in 1 sec

thanks to the new Power Change Plus Adapter



Diameter mm	Total length mm	Package quantity	Part numbers
16	20	1	2 608 584 778
17	20	1	2 608 584 779
19	20	1	2 608 584 780
20	20	1	2 608 584 781
21	20	1	2 608 584 782
22	20	1	2 608 584 783
25	20	1	2 608 584 784
27	20	1	2 608 584 785
29	20	1	2 608 584 786
30	20	1	2 608 584 787

Diameter mm	Total length mm	Package quantity	Part numbers
32	20	1	2 608 584 788
33	20	1	2 608 584 789
35	20	1	2 608 584 790
38	20	1	2 608 584 791
40	20	1	2 608 584 792
41	20	1	2 608 584 793
44	20	1	2 608 584 794
48	20	1	2 608 584 795
51	20	1	2 608 584 796
54	20	1	2 608 584 797

Diameter mm	Total length mm	Package quantity	Part numbers
57	20	1	2 608 584 798
60	20	1	2 608 584 799
64	20	1	2 608 584 800
65	20	1	2 608 584 801
67	20	1	2 608 584 802
68	20	1	2 608 584 803
70	20	1	2 608 584 804
73	20	1	2 608 584 805

Diameter mm	Total length mm	Package quantity	Part numbers
76	20	1	2 608 584 806
79	20	1	2 608 584 807
83	20	1	2 608 584 808
86	20	1	2 608 584 809
89	20	1	2 608 584 810
102	20	1	2 608 584 811
127	20	1	2 608 584 854
152	20	1	2 608 584 855

Special for Sheet Metal

Sets and accessories.



Part numbers

Universal set; 9-pcs.

Ø 22, 29, 35, 44, 51, 64 mm; 1 × Power-Change; 2 × pilot drill bits

2 608 580 881

Ø 20, 25, 32, 38, 51, 64 mm; 1 × Power-Change; 2 × pilot drill bits

2 608 580 882

Power-Change Plus Adapter

8.7 mm Hex shank incl. pilot drill bit HSS-Co, 65 mm

2 608 597 256

Pilot drill bits

HSS-Co, 65 mm

2 608 597 257

Ejection spring

Ejection spring

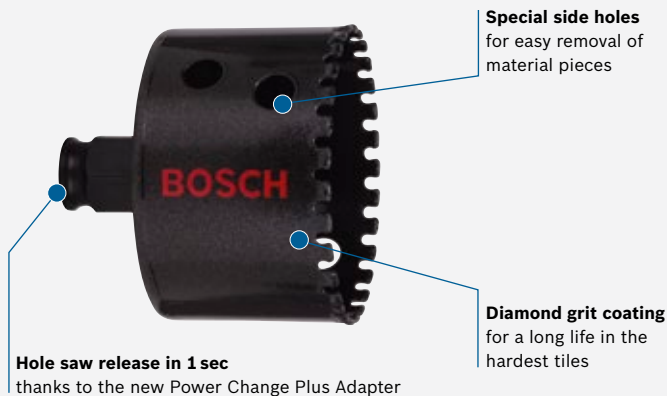
2 608 584 816

Diamond for Hard Ceramics

Superior in tiles.

diamond  **HardCeramics**

dia. 19 – 83 mm



Diameter mm	Total length mm	Package quantity	Part numbers
19	39	1	2 608 580 301
20	39	1	2 608 580 302
22	39	1	2 608 580 303
25	39	1	2 608 580 304
29	39	1	2 608 580 305
32	39	1	2 608 580 306
35	39	1	2 608 580 307
38	39	1	2 608 580 308
41	39	1	2 608 580 394
44	39	1	2 608 580 309
51	39	1	2 608 580 310

Diameter mm	Total length mm	Package quantity	Part numbers
54	39	1	2 608 580 311
57	39	1	2 608 580 312
60	39	1	2 608 580 313
64	39	1	2 608 580 314
65	39	1	2 608 580 315
67	39	1	2 608 580 316
68	39	1	2 608 580 317
70	39	1	2 608 580 318
76	39	1	2 608 580 319
79	39	1	2 608 580 320
83	39	1	2 608 580 321

Diamond for Hard Ceramics

Sets and accessories.



Part numbers

4 piece Robust Line diamond wet drill bit set

Ø 6, 8, 10, 14 mm

2 607 019 880

Ø 5, 6, 7, 8 mm

2 607 019 881

Accessories for Diamond Hard Ceramics

Auto Start centring aid system for diamond holesaws.

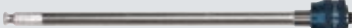
Spring-mounted centring pin with tungsten carbide tip for starting to drill in hard materials

2 608 580 529

The power change plus system

Different configurations. Same simplicity.



Shank type	Shank diameter mm	Power Change Plus	Length mm	Part numbers
	8.7		70	2 608 594 264
	11		75	2 608 594 265
	SDS-plus		105	2 608 594 266
	11		152	2 608 594 262
	11		304	2 608 594 263

Available in different lengths and shanks to ensure that your Power Change Plus System is ready for all your projects.

Robert Bosch AG
Power Tools
PO box 632
4501 Solothurn
SWITZERLAND
www.bosch-professional.com